

Quantifying Environmental Impacts of Pavements

RPUG 24th Annual Meeting

Thomas Harman

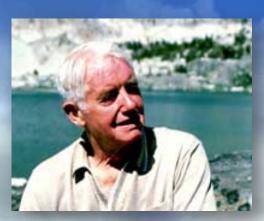
Manager, FHWA Pavement & Materials TST Baltimore, MD

Preamble

David Brower,

"We do not inherit the land from our fathers, we borrow it from our children."

The environment is very important!





FHWA Pavement & Materials Program

Providing leadership and technology for the delivery of long-life pavements that meet our customers needs and are safe, cost effective, and can be effectively maintained.





Commitment to Stakeholder Engagement in the Pavement & Materials Program



" If you can't measure it, you can't manage it." Peter Drucker



"A company's primary responsibility is to serve its customers, to provide the goods or services which the company exists to produce. Profit is not the primary goal but rather an essential condition for the company's continued existence."

Authorization

• MAP-21

DIVISION A—FEDERAL-AID HIGHWAYS AND HIGHWAY SAFETY CONSTRUCTION PROGRAMS

TITLE I—FEDERAL-AID HIGHWAYS

Subtitle A—Authorizations and Programs

- Asset Management Plan Requirements
- Performance Management (Measures/Metrics)

What is...

1. Measure

A. Miles of
Good | Fair | Poor

2. Metric

B. IRI (inches/mile)



MAP-21

Performance Program

- Measures / Metrics
 - Pavements (Good|Fair|Poor)
 - IRI (Level 1)
 - Structural
 - Functional
 - GOAL Composite

Asset Management

- (A) Listing of assets (condition)
- (B) Objectives and measures
- (C) Performance gaps
- (D) LCC/Risk analysis
- (E) Financial plan
- (F) Investment strategies

Rulemaking Process

The Regulatory Process (Regulation, aka Rule)

...In simple terms, a FHWA document that may require the members of the public to do something, or prohibit them from doing something, is **a regulation**... FHWA authority to issue regulations comes from a number of different laws, and the FHWA issues regulations in a number of areas. However, to be valid, a regulation must not only be consistent with its underlying statute, but also **must be promulgated in a procedurally correct manner**...

Administrative Procedure Act (APA)

Pub.L. 79-404, 60 Stat. 237, enacted June 11, 1946

MAP-21 GOAL: 18 months

Y

 Provides for public notice and opportunity for comment on proposed rules,

2

 Requires an agency to explain the basis and purpose for its rule, and

3

Provides for judicial review of the agency's actions.

A Historical Perspective... Customer Service

 There is no one perfect pavement, a pavement should meet the needs of the community and no more.



Community Needs (Local to National)



Safety (Geometrics, Friction, SafetyEdge™...)



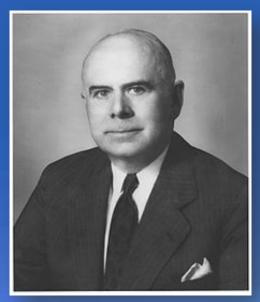
Economics (LCCA, Commerce, Growth)



Ride (Smoothness, Texture)



Environment (Natural Resources, Recycled Products, Noise, Emissions...)



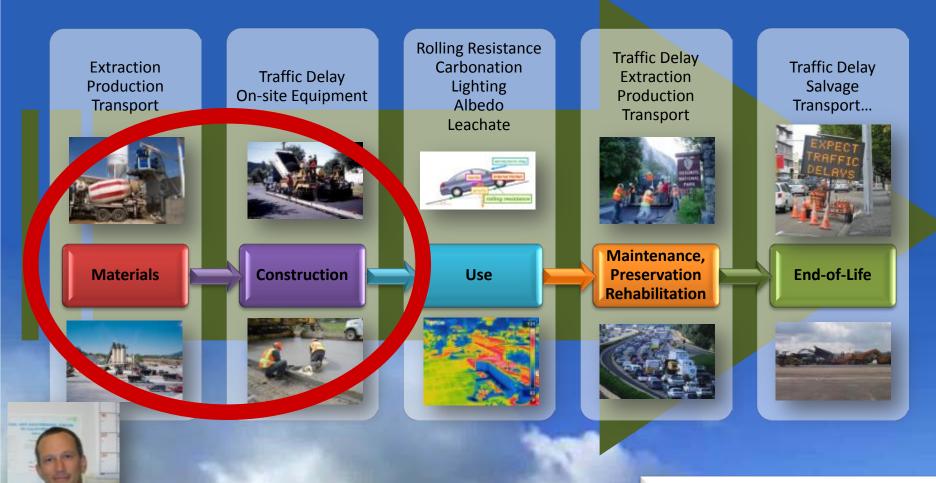
Thomas "Chief" MacDonald Iowa State Highway Commission Early AASHO Bureau of Public Roads c. 1919...

Key Pavement Question



Pavement Life-Cycle

http://www.dot.ca.gov/newtech/roadway/pavement_lca/index.htm



TRANSPORTATION

Ex. Estimate of Total US Emissions for Hot-Mix Asphalt Production

Our Nation:

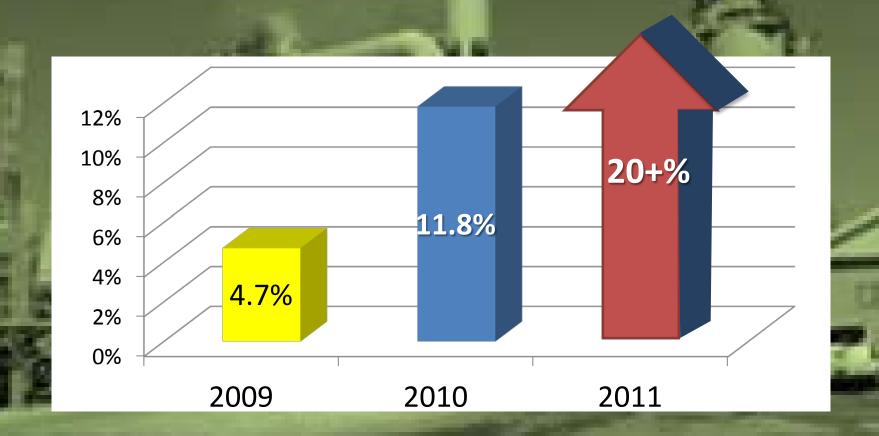
In 2011,380 million tons of asphalt mix



- Typical HMA Production Parameters
 - No. 2 Oil, 4% Stockpile Moisture
 - 330°F Mix Temperature (350°F Stack)
- Total Estimated Annual <u>HMA</u> Emissions ~
 - 8,222,000 US tons CO₂e

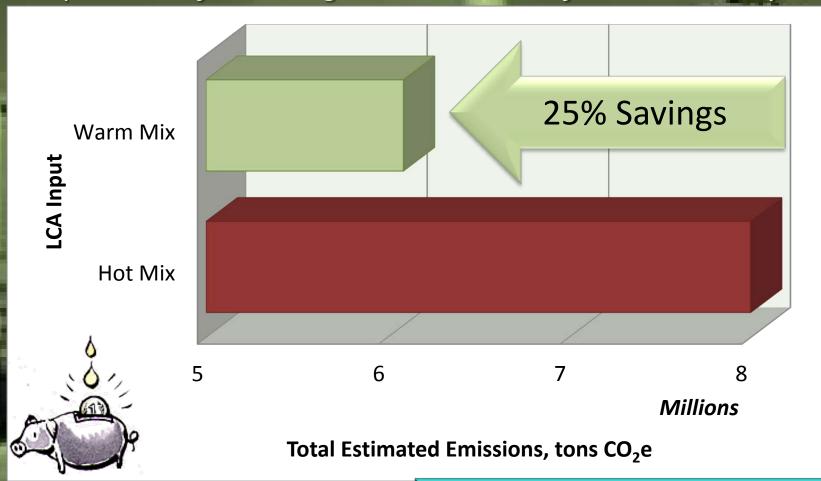
WMA Usage

Percentage of Total Asphalt Production in US source: National Asphalt Pavement Association



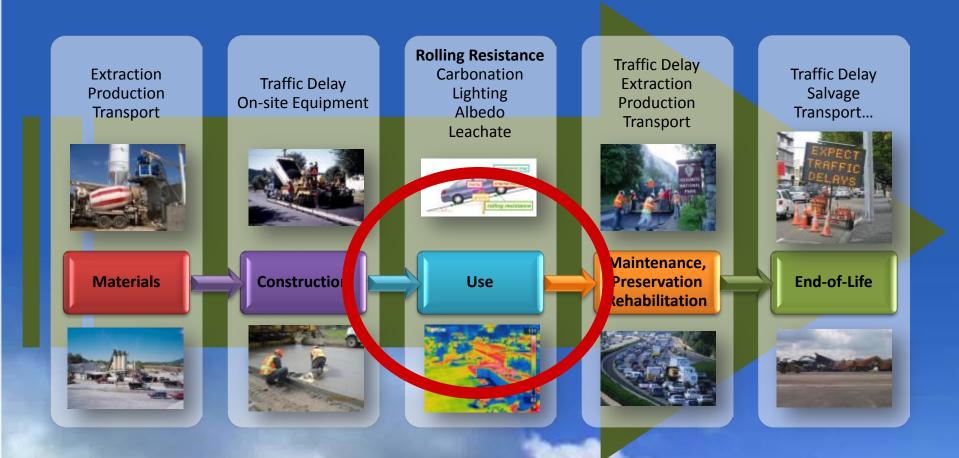
As the US continues to move from Hot-Mix to

Equivalent of removing 1.5 million cars of the road each year!



Total Predicted WMA Annual Emissions ~ 6,087,000 US tons CO₂e at 265°F

Recent Focus



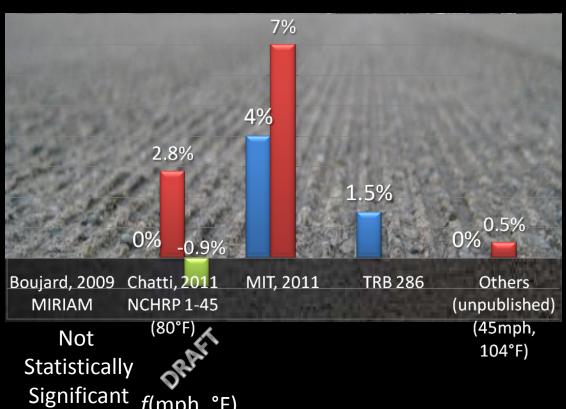
Various Thoughts on Use Phase



Relative Fuel Efficiency Savings

Rigid versus Flexible Pavements







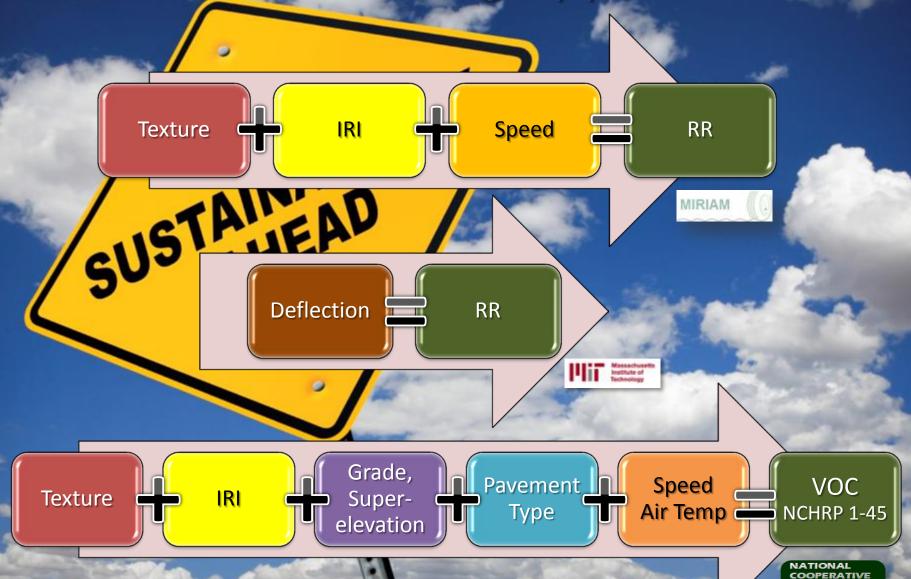


Proving the Adage

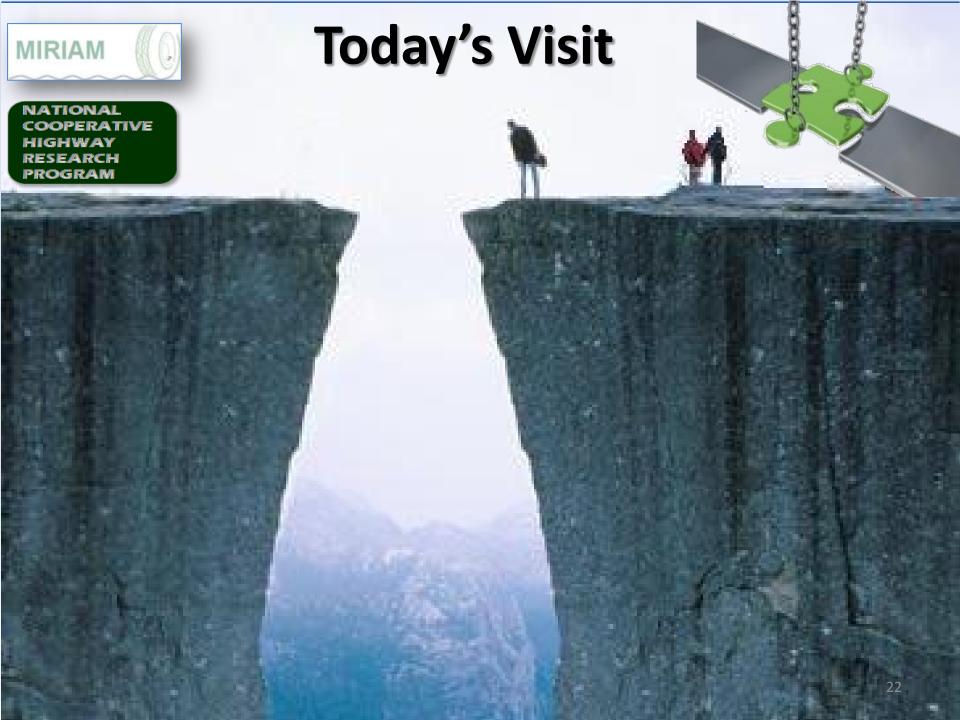


For every Ph.D. there is an equal and opposite Ph.D.

Various Modeling Approaches



NATIONAL COOPERATIVE HIGHWAY RESEARCH PROGRAM



Understanding Use Phase Vehicle Operation – Fuel Economy & Emissions

Identify Relationships Needed for Analysis

Identify Sources

Define Pavement Section(s)

Conduct Scenario Analysis

Fuel Efficiencies

 What is the US fleet-wide average for passenger cars (2011)?

A. 18.5 mpg

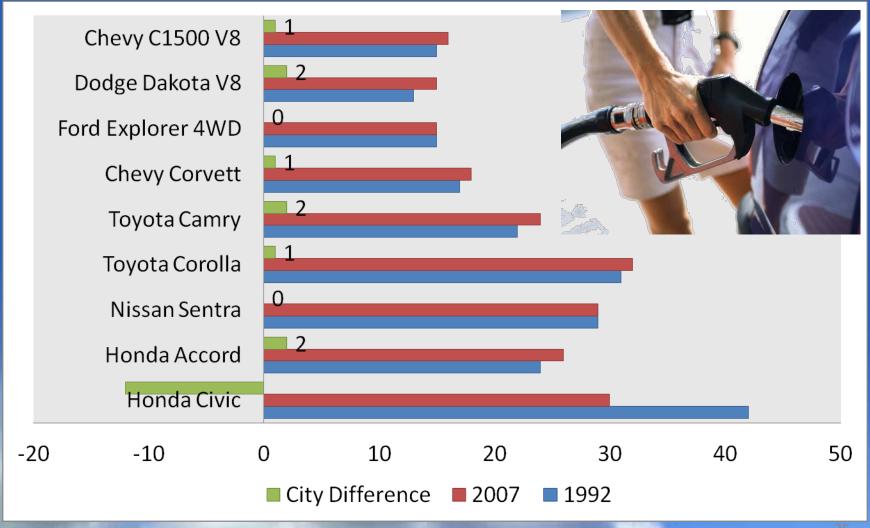
B. 21.5 mpg

C. 23.0 mpg

D. 25.5 mpg



Historic Changes in Fuel Economy 9 Models City MPG 1992 to 2007

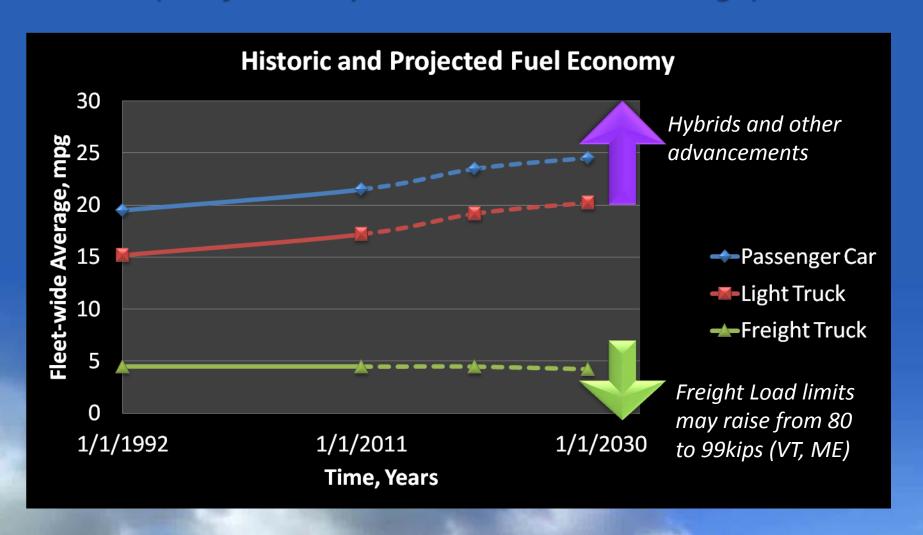




- 18 Wheeler mpg diesel (carrying freight)
 - Low side ~ 4.5 mpg
 - -High side ~ 11 mpg
 - Average ~ 7 mpg (used in analysis)

Reasonable to Assume

(But for Today: let's Assume NO Change)





What are the relationships between RR, fuel consumption, & Emissions?



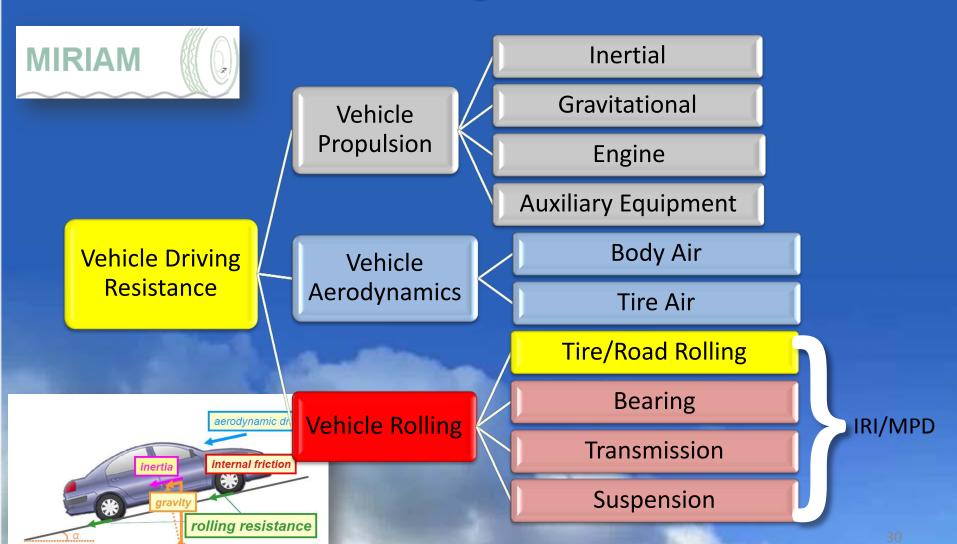
Ongoing Effort



MIRIAM: MODELS FOR ROLLING RESISTANCE IN ROAD INFRASTRUCTURE ASSET MANAGEMENT SYSTEMS

Bjarne Schmidt, Danish Road Directorate, Denmark

Factors Effecting Fuel Efficiencies Total Driving **Resistance**



Rolling Resistance (RR) Fuel Consumption & Emissions

E F

- Present Knowledge
 - Bjarne Schmidt, DRI, Denmark
- Passenger Car at 60 mph
 - 50% of fuel consumption to overcome RR
- Truck at 50 mph
 - 40% of fuel consumption to overcome RR
- On Average

~25% of fuel consumption is used to overcome RR

MIRIAM



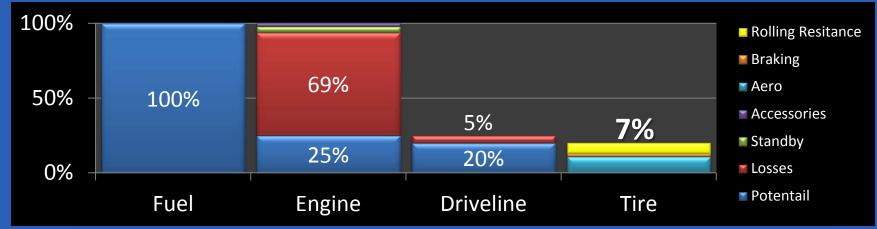
Tire Wear, Traction, & Force Generation Automotive View on Rolling Resistance

 Operation of a mid-sized gasoline fueled car like a Chevrolet Malibu or Ford Focus.



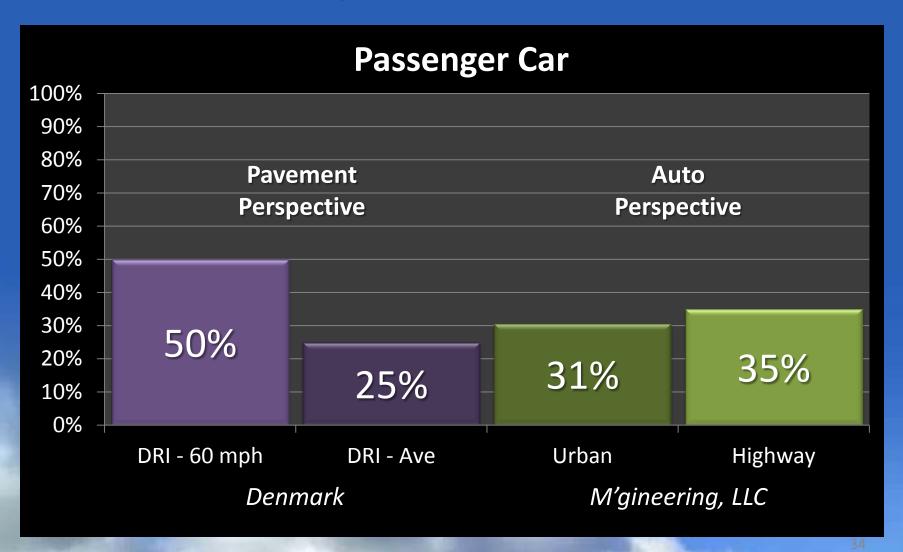
Alternatively: Highway Driving

(Source: M'gineering, LLC: Dr. Mariom Pottinger)





Fuel Consumptions to Overcome RR RR Loss / Driveline Potential



So Abbot, rolling resistance accounts for about a third of fuel consumption? But who's on first?



From a Pavement Perspective What is in Our Control?

Yes

Texture, f(time)

Yes

Stiffness, f(design)

No

Temperature, f(nature)

Yes

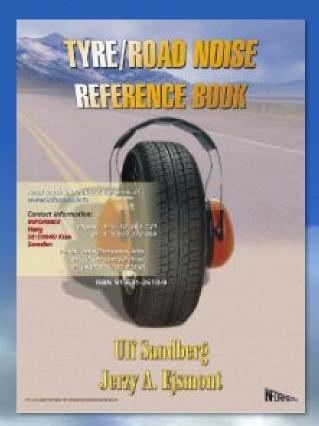
Smoothness, f(time)





Understanding Tire/Pavement Interaction

- Key Reference:
 - Tyre/Road Noise Reference Book



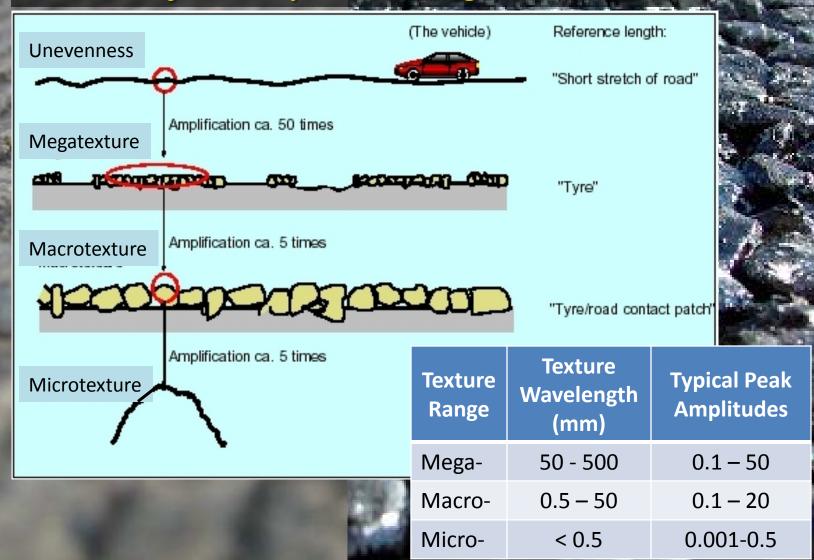


Ulf Sandberg



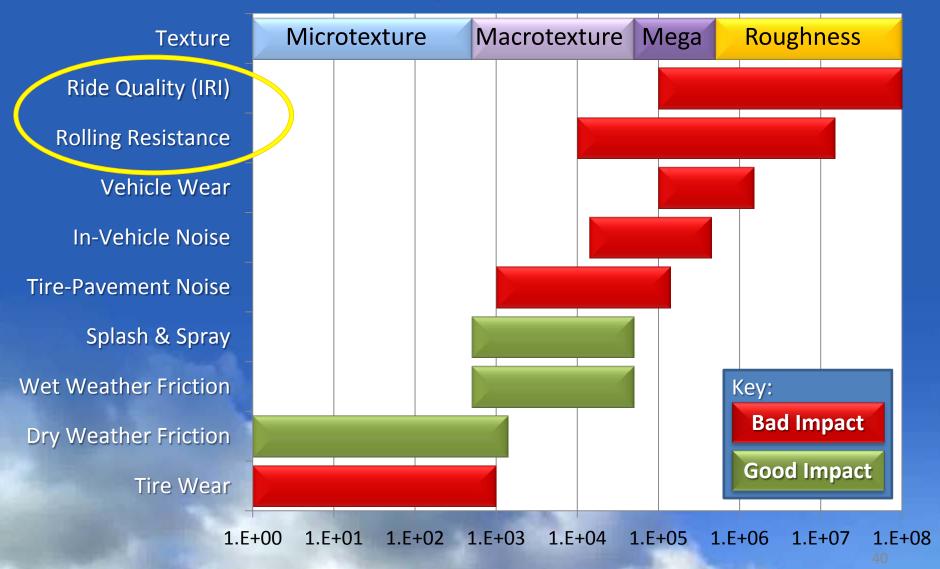
Jerzy A. Ejsmont

Pavement Texture Ranges Defined by Sandberg, et.al.



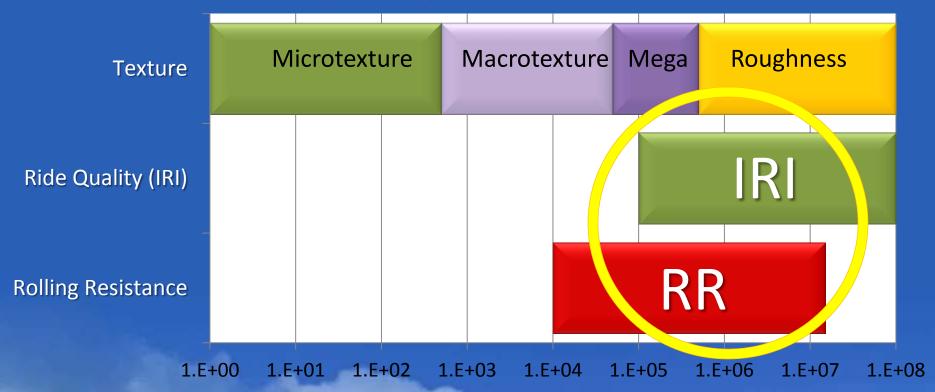
PIARC Pavement Surface Characterizes

(Scale: μ m, 10⁻⁶ m)



Dependent on Similar Textural Range

(Scale: μm, 10⁻⁶ m)



Key:
Bad Impact
Good Impact

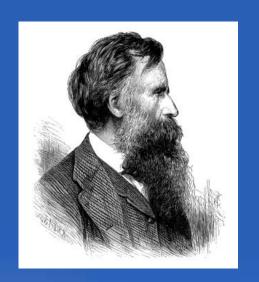
- Measure = Texture (Macro, Mega, Roughness)
- Measure = Ride Quality
- Outcome = Rolling Resistance = f(IRI, Texture...)



When did Engineers first start exploring concepts of rolling resistance on pavements?

- A. Mid 1800's (Horse-drawn carriages)
- B. Early 1900's (Trail Road Associations)
- C. Mid 1900's (Bureau of Public Roads)
- D. Late 1900's (pending '97 Kyoto Protocol)
- E. I like Ice cream

A LITTLE HISTORY... 1845

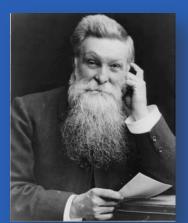


Robert W. Thompson, a Scottish engineer, received a British patent for his new pneumatic carriage tire greatly reducing rolling resistance

force.



1888 ~ 40 YEARS LATER...



John Boyd Dunlop, who knew nothing of Thompson, invented the pneumatic tire to improve the horrible ride of the now common bicycle



Right tire – right time Business boomed!

1888 DUNLOP ROLLING RESISTANCE TEST



Dunlop just rolled his tire across the courtyard. His would go far enough to hit the wall. The solid tire would not. (AASHTO TP 001) ©



Fast Forward 165 years

- Rolling Resistance
 - Direct Measurement
 - Modeling RR from Pavement SurfaceCharacteristics



Round Robin Test (RRT) at IFSTTAR in Nantes





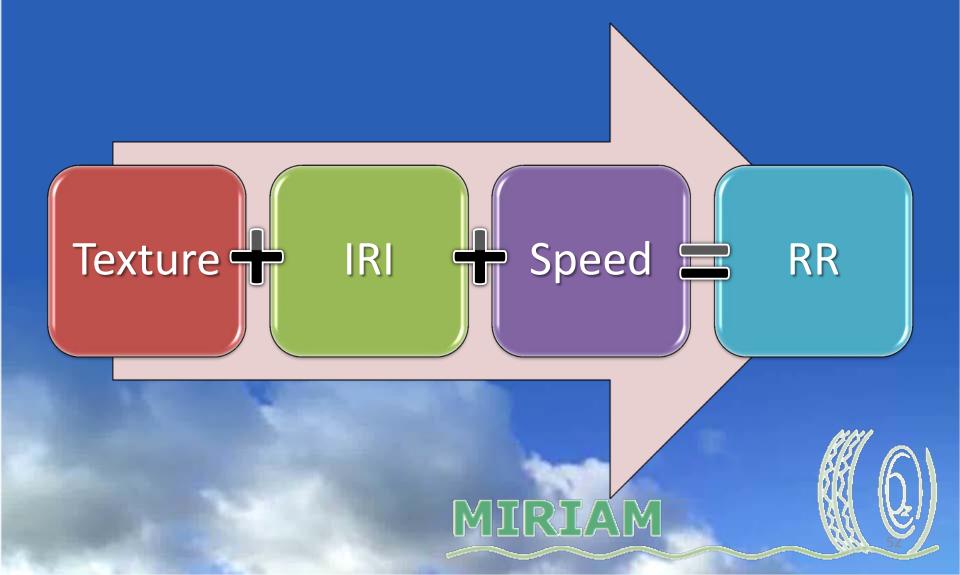
US RR Device?

 Most research in the US has focused on tire and vehicle drag...

Automotive perspective.



MIRIAM Modeling Rolling Resistance



$RRC = C_1 + C_2 MPD + C_3 IRI + C_4 IRI (V-V_{ref})$

For a car:

RRC = $0.0148 + 0.0020 \cdot MPD + 0.00064 \cdot IRI + 0.00005 \cdot IRI \cdot (V - 20)$



RRC = $0.0061 + 0.0014 \cdot MPD + 0.00095 \cdot IRI + 0.000076 \cdot IRI \cdot (V - 20)$

Where:

MPD: Mean Profile Depth (macrotexture) in mm

IRI: International Roughness Index in mm/m

V: Vehicle Speed in meter/second





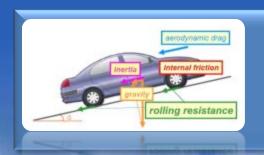
Volvo FH-480, 27tons



MIRIAM

What is the potential impact of RR on fuel efficiency? EU – Energy Conservation in Road Pavement Design

10 % RR ~ 3% Fuel Consumption



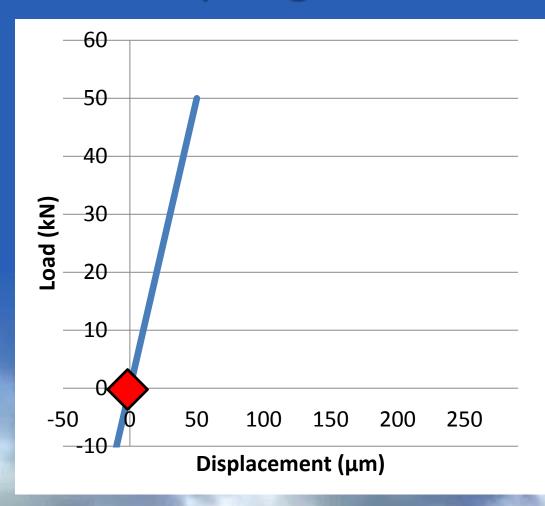
10:3





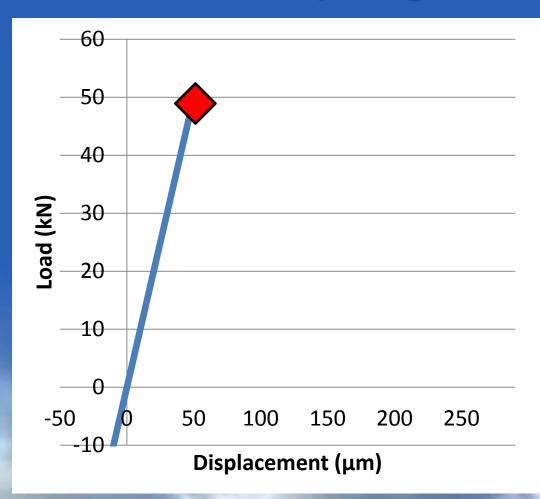


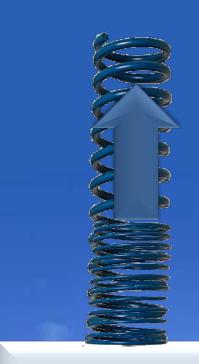
Stiffness Concept Ideal Spring: load/unload (no losses)



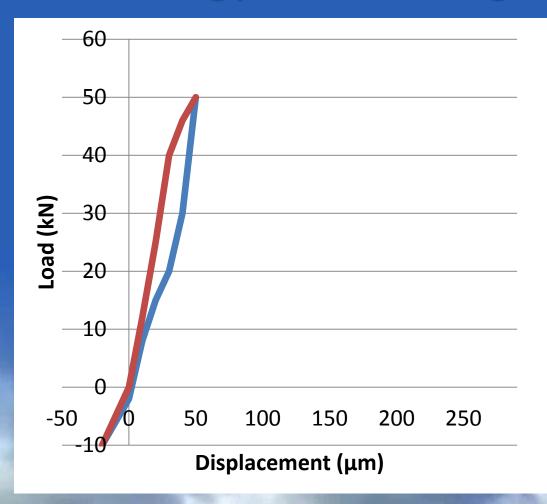


Stiffness Concept Ideal Spring: load/unload



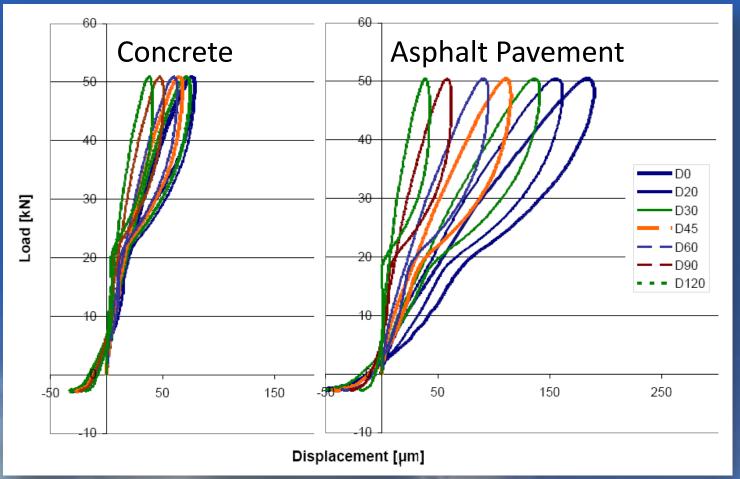


Hysteresis effect Energy Loss during load/unload





Benbow et.al.(2007) Lab Study at TRL, indicated a positive effect of stiffness; however, the effect was not statistically significant.



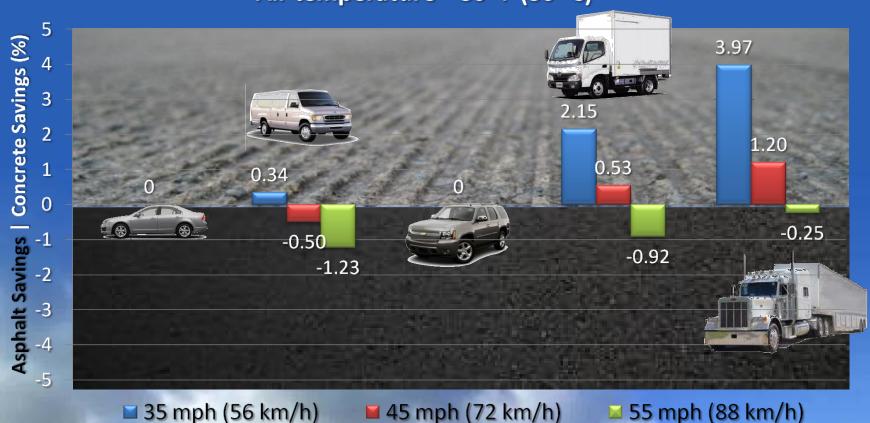
Hysteresis effect measured with a Falling Weight Deflectometer (FWD) on a concrete pavement (left), compared to an asphalt pavement (right)

However... NCHRP 1-45 VOC Model

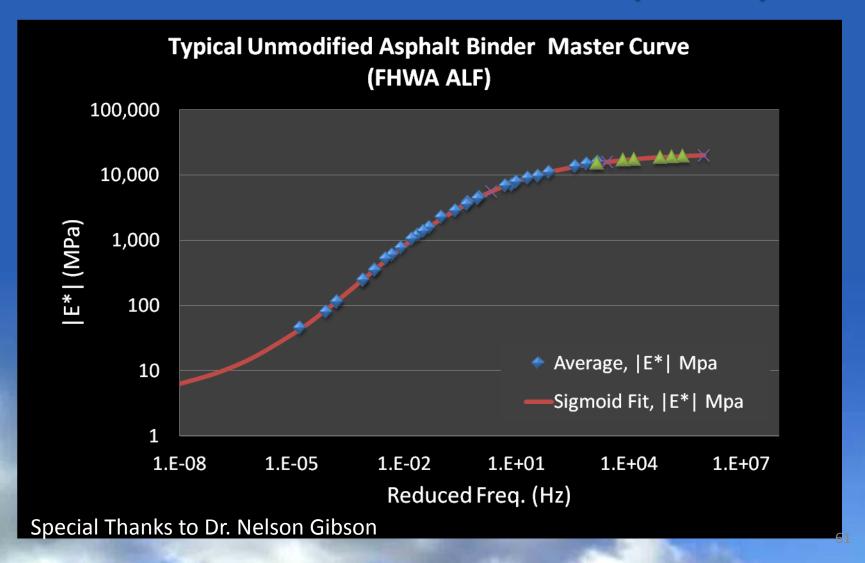
All Things Equal (Similar in concept to MIT)

IRI = 95 in/mile, MPD = 0.05 in, 80°F

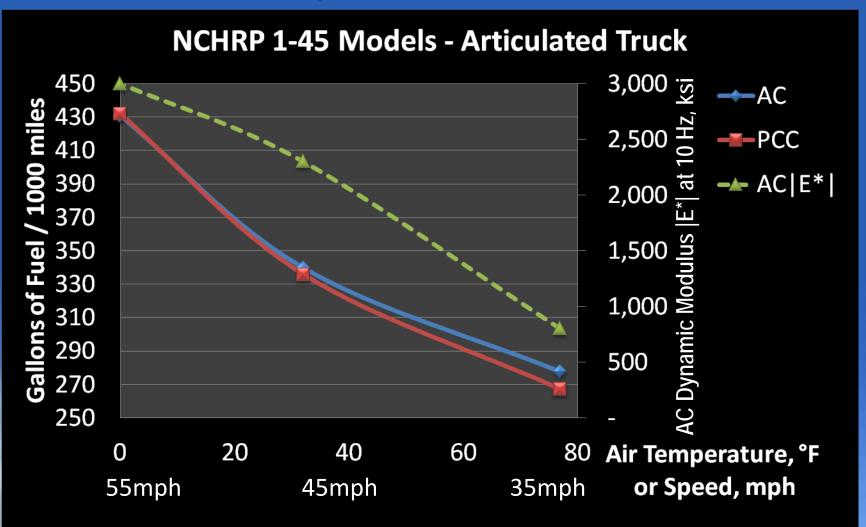
Percent difference in fuel consumption per vehicle type Air temperature = 86 °F (30 °C)



NCHRP 1-45 Model does not appear to address AC Stiffness Adequately



1-45 Model Fuel Consumption for Asphalt & Concrete





State Data Collection Smoothness Data for HPMS

Questions?			Concern
Who is collecting the data?	~¾ State DOT ~¼ Contracted Out		Some
Daily Calibration	We think ~ ½ do		Yes
Certification	We think > ½ do	k > ½ do Some RR Testing	
Sampling Frequency	½ Network each yr	Changing to annual	Some
Sampling Rate ^(*)	Unknown From 1" to 13"		Yes
Independent Assurance	No	Yes	
Material Effects (PCC)	Not accounted for in data collection		Little

Network Level: High-Speed Inertial Profilers (HSIP) at posted speed limits

Project Level: Light-Weight IP (Golf Cart, John Deere Gator), ULIP

Calibration: check accelerometer/laser, benchmark w/ known IRI, DMI

Certification: to reference roadway surveyed

(*) Proposed AASHTO R43 will standardize it 1" with 300' wave-length limit

NHS Scenario

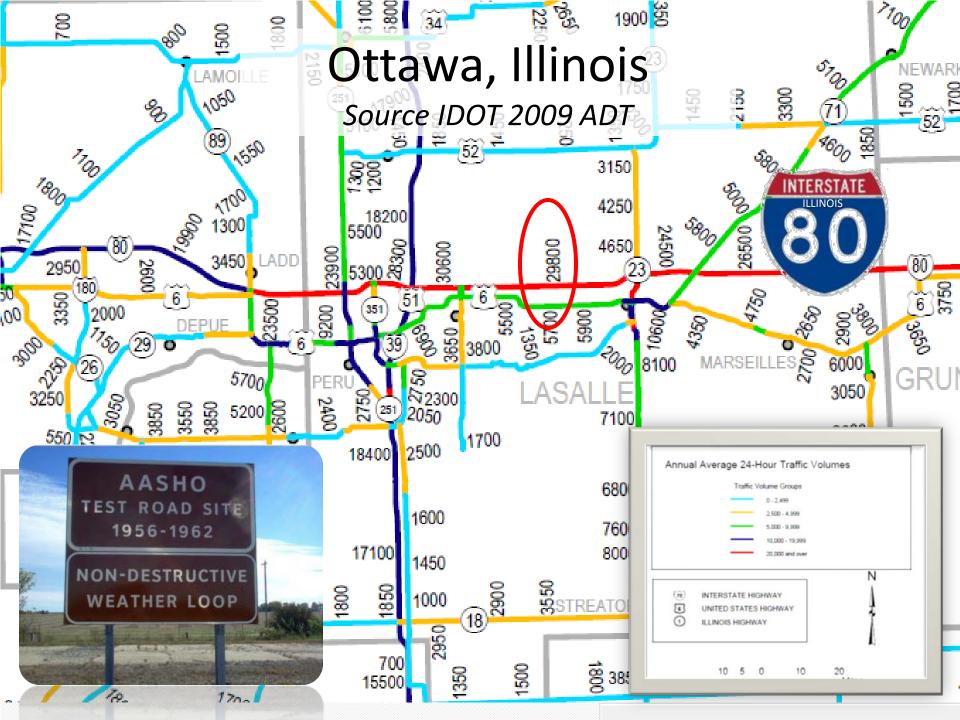
Microfi rigroup byten 8001)

The second rigroup byten 8001

- Analysis Period = 30 years
- 2-way AADT_{24hour} ~ 29,800 vehicles/ day
- 29% Trucks (Total Rural Interstate IDOT)
- 36% Passenger Vehicles
- 35% Lt. Wt. Trucks (including SUV's)
- 80 million Total Design ESALs (2,680 kESAL/yr)
- Project Length is 25 miles



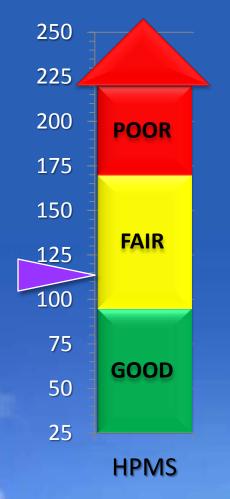




Comparison Section Glooptonite™

- Constant Surface, "Fair Condition"
 - − IRI = 112 inches/mile1.77 m/km
 - MPD = 0.900 mm





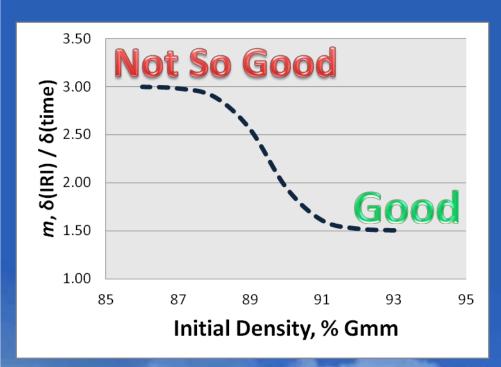
LTPP

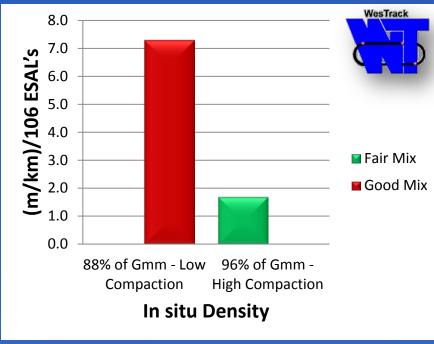
GPS-1 (AC) IRI Model

• $IRI_{(t)} = -0.143 + 1.0765(IRI_0) + 0.0424(\delta Time) + 0.0094(Traffic^{1/2} / SN^5) + 0.0012 (\delta Time *PL) + 0.006(\delta Time * BaseP200)$

- Based on 168 sections
- 40% of the GPS-1 sections were deassigned
 - Deassignment due to owner agency overlay
 - Average age at deassignment 15 years
 - Average IRI at deassignment 107 in/mile

From a Materials Perspective Future Ph.D. Topic





$$m(IRI_{t=0}) = m_{min} + m_{range} - (1 + e^{-\alpha})$$

$$\alpha = -6 + (-12/G_{mm-range})*(G_{mm-initial} - G_{mm-min})$$



SPS-9: Validation of SHRP Asphalt Specification and Mix Design – Superpave®

Simplified IRI Model for Superpave (Interstate)

$$IRI_{t} = IRI_{0} + 1.4 \text{ Time (yr), } in/mile$$

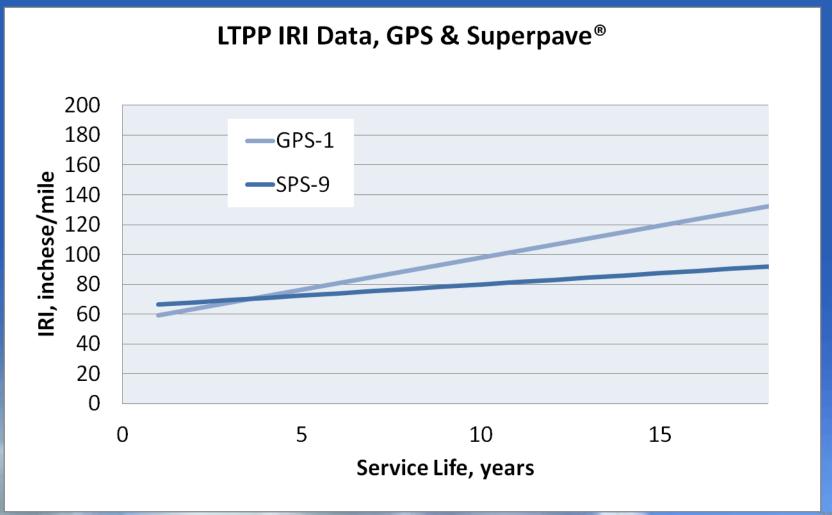
$$IRI_{t} = 65 + 1.5 \text{ t (Scenario), year 1 to 18}$$

$$IRI_{t} = 85 + 1.8 \text{ t (Scenario), overlay @ 18+}$$



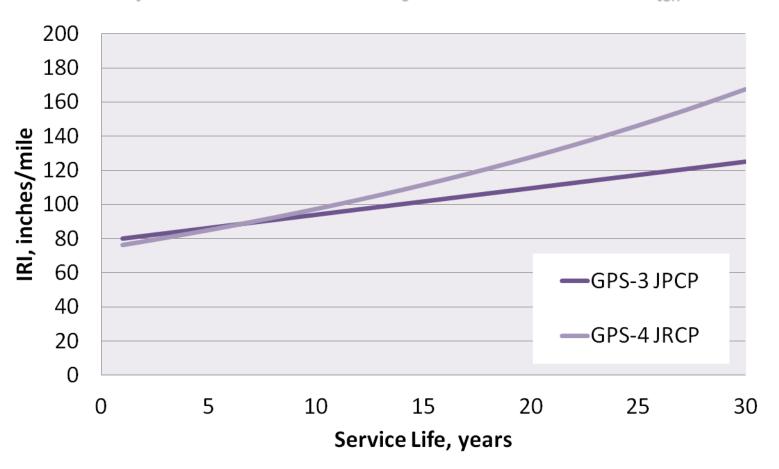
Road Type	n	IRI ₀	Slope, δIRI/yr
Interstate	7	49	1.4
US Route	7	68	0.8
State Road	2	62	0.4

LTPP IRI Models AC Sections (GPS-1 & Superpave®)



LTPP Data - Concrete GPS-3 (JPCP) — Doweled & GPS-4 (JRCP)

LTPP IRI Model, JPCP (Dowels) & RJCP $IRI_t = 0.12284 + 0.94229 IRI_0 - 0.00733 (Time x PCC_{ten})$

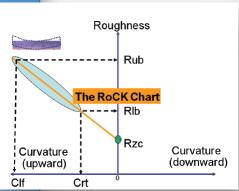


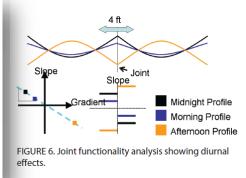
Not Considered... Yet

TechBrief

JULY 2010 | FHWA-HIF-10-010

Our understanding of concrete pavement roughness has advanced considerably...





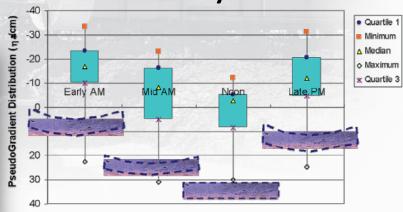


FIGURE 4. Diurnal curvature analysis. Example of a box plot for a test section where most of the slabs are curled up.

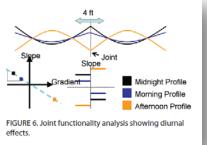
Impact of Temperature Curling and Moisture Warping on Jointed Concrete Pavement Performance

Potential Impact

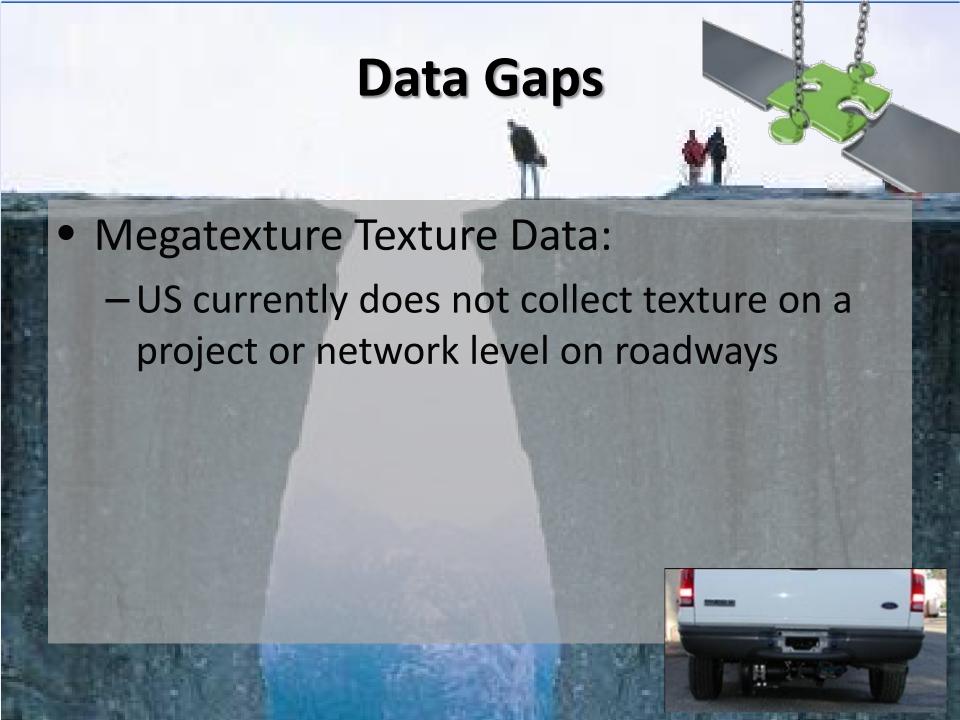
Curling and Warping is a function of...

- CTE of the concrete
- Weather Conditions (esp. cloud cover, temperature)
- Joint "Freedom" (function of width, joint reinforcement, etc)
- Some sites fluctuate as much as 40 in/mile ½ Car IRI
 - ~ 11% Δ in RCC_{MIRIAM} or 3.4% Δ in fuel/emissions
- Others around 10 in/mile (from day to night)

Impact of Temperature Curling and Moisture Warping on Jointed Concrete Pavement Performance

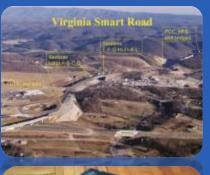






Texture *f*(time)

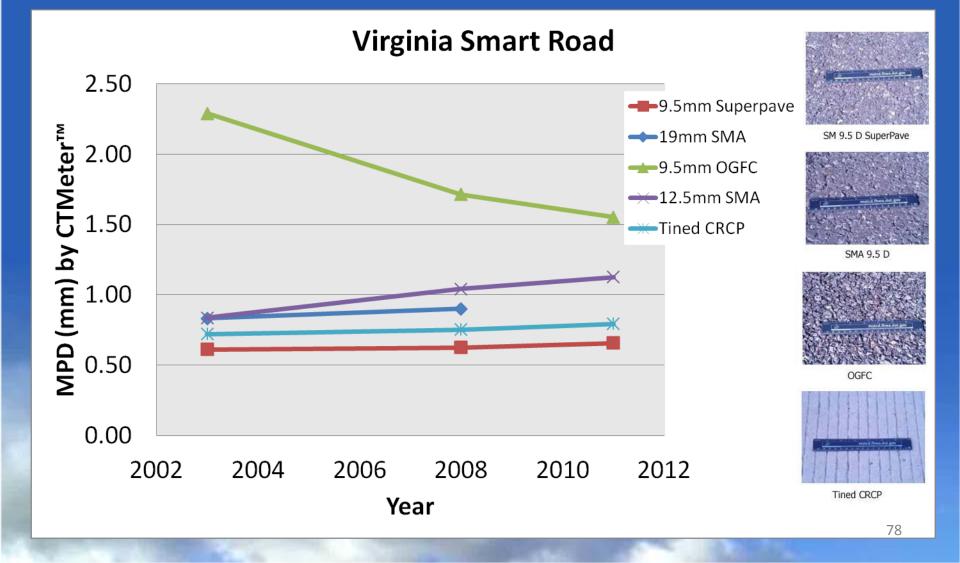
- Macrotexture, MPD (mm)
 - Static Method (CTMeter)
- Data Sources:
 - LTPP, CT SPS 9
 - Virginia Smart Road, Environmental Effects Only
 - NCHRP 634, Long. Textured Concrete Pavement
 - NCAT Test Track
 - Future FHWA PCC Study
 - Future FHWA LTPP







Environmental Impact Special Thanks to Edgar de León Izeppi



2009 CT DOT LTPP SPS 9 Sections, Constructed in 1998 (t = 11 years)

LTPP SPS 9 Section ID	Average MPD (CT Meter), mm	
090901	0.81	
090902	1.04	
090903	0.91	
090960	1.02	
090961	1.27	
090962	1.32	
Average	1.06 79	

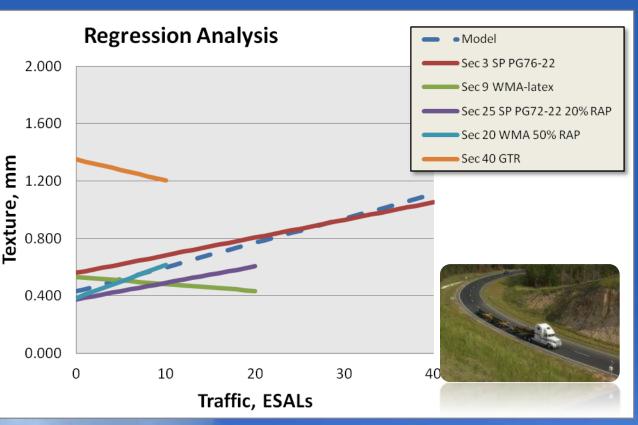


2012 Harman Analysis

Test Track 2003 to 2010 Superpave Mixes

- 16 Sections
- PG 67 & PG 76
- HMA / WMA
- 0 to 50% RAP
- 10 to 40 m ESAL's

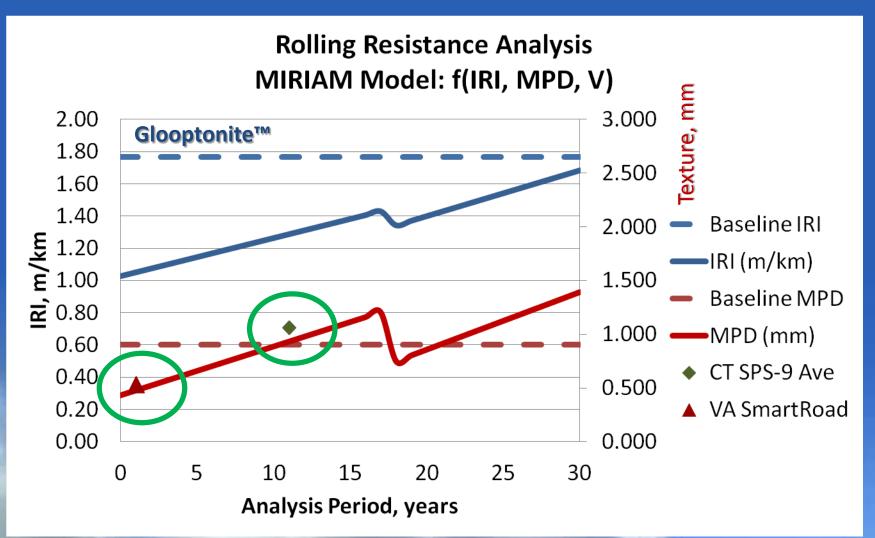




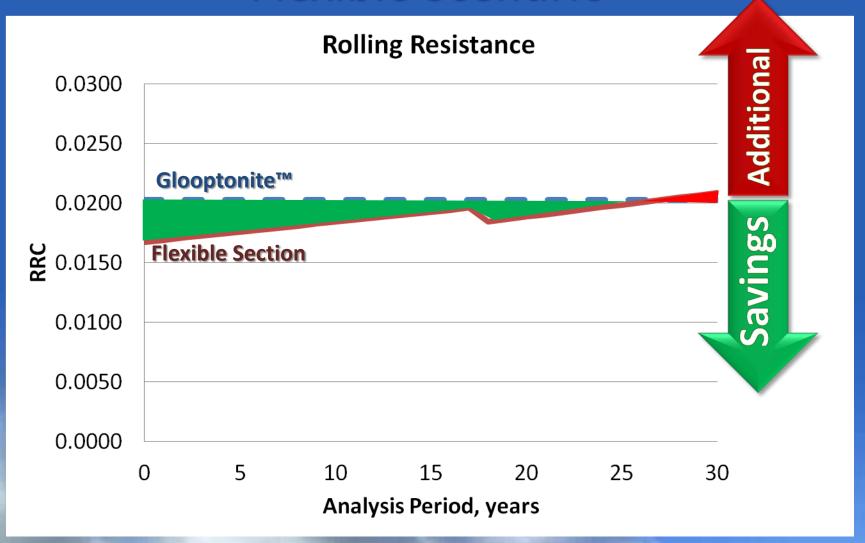
- Ave. Initial Texture (mm) = 0.431
- Ave. Change (δ MPD / δ mESALs) = 0.017, ranging from -0.015 to 0.023
- Average $R^2 = 0.70$

RR Inputs based on

SPS-9 IRI and NCAT Texture Model, Overlay at year 18

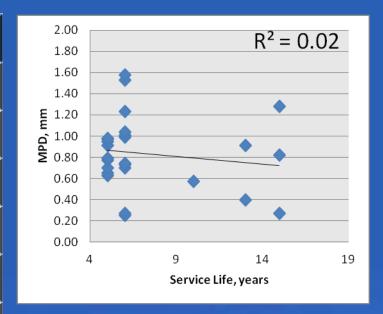


MIRIAM RRC f(IRI, MPD) Flexible Scenario



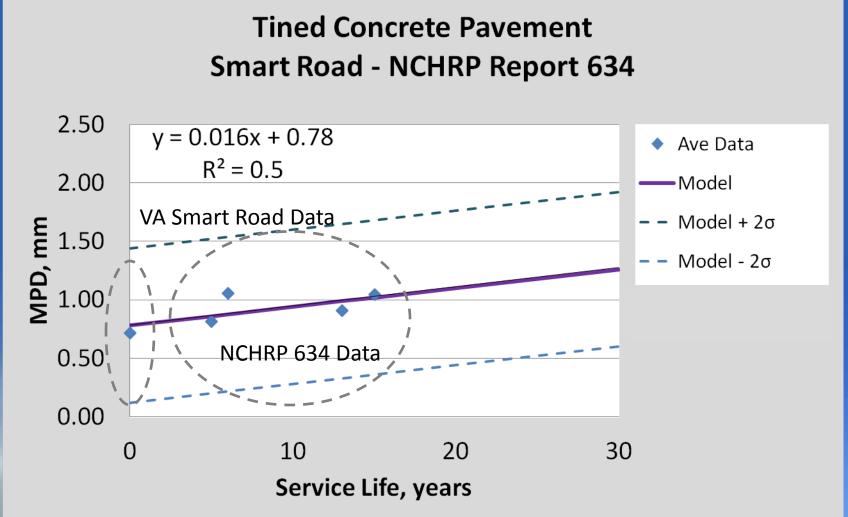
Texturing of Concrete Pavements NCHRP 634 – 2009 Report

Parameter	Value		
No. of Sections	38		
No. of States	7		
Ave. Service Life	7.7 years (5 to 15)		
Ave. MPD	0.80 mm		
Min. MPD	0.25 at 6 years		
Max. MPD	1.58 at 6 years		
Range MPD	1.33 (166% of Ave.)		
St.Dev. (s)	0.299		

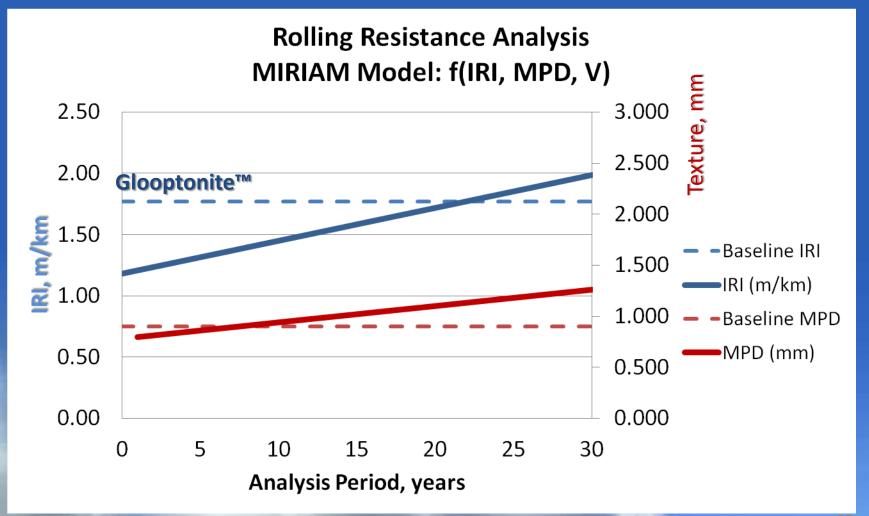




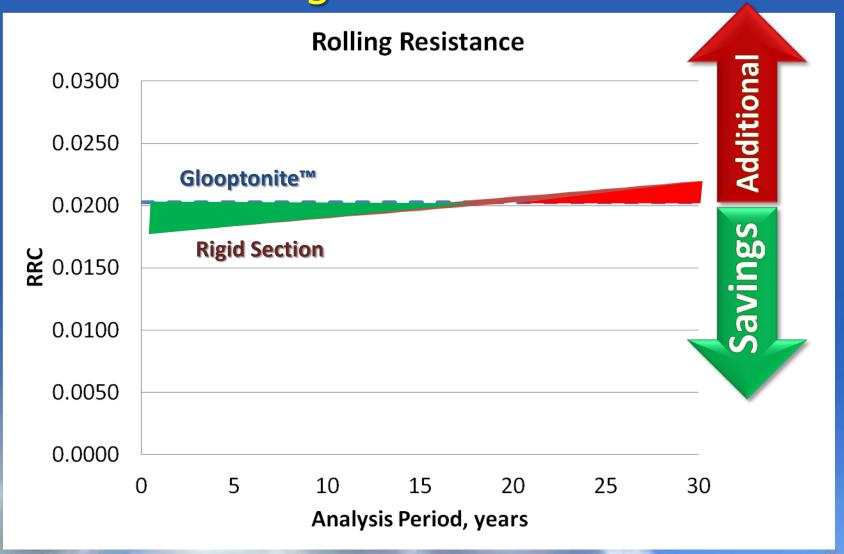
Basic Model for Tined Concrete Pavement (Harman PCC_{Tined} Texture Model)



RR Inputs based on GPS-3 IRI and Harman *PCC*_{Tined} Texture Model



MIRIAM RRC f(IRI, MPD) Rigid Scenario

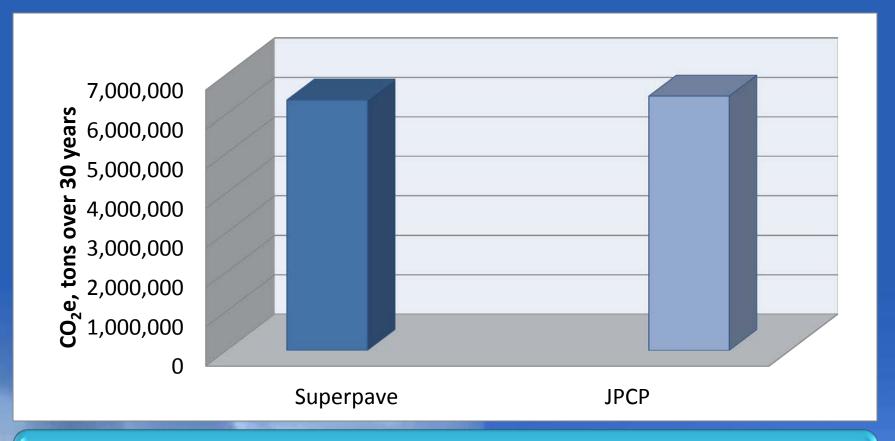


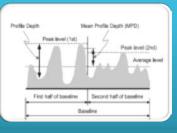


 The purpose of the presentation is to demonstrate how these analysis tools can be used (period)

It is not to compare
 Superpave SPS/Test Track
 Sections to LTPP GPS
 Concrete Sections.

Accounting for IRI/Macrotexture (MPD) Within 2% of each other





IRI / MPD MIRIAM RRC Model

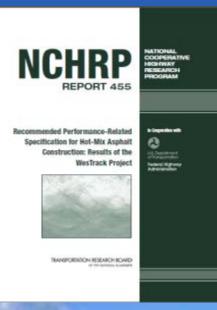
RCC = C₁ + C₂ MPD + C₃ IRI + C₄ IRI (V- V_{ref})

WesTrack Fuel Consumption

"Pavement roughness had a significant impact on fuel consumption of trucks applying loads to WesTrack pavement test sections.

Under otherwise identical conditions, trucks used 4.5 % less fuel on smooth (post rehabilitation) than on rough (pre rehabilitation) pavement."

NCHRP Report 455, p. 483

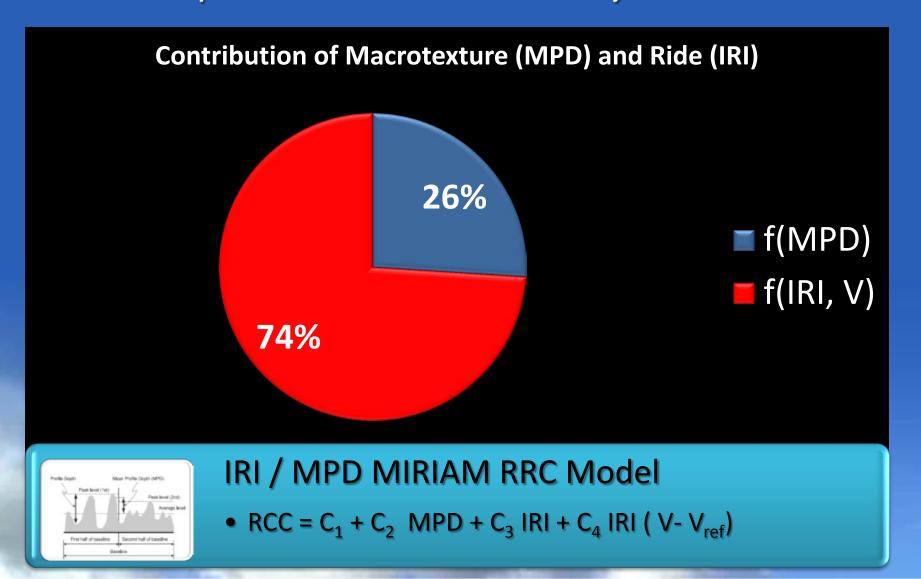


Summary of MIRIAM Models Similar to WesTrack (4.5%)

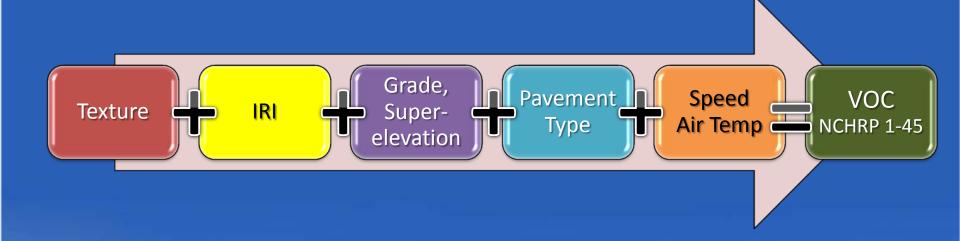


Impact of Good to Poor	Impact	
Flexible Scenarios	5.0%	
Rigid Scenarios	4.9%	

MIRIAM Model Breakdown Example Concrete Section 30 year Period



NCHRP 1-45: Effect of Pavement Conditions on VOC Within 0.4% of each other



NATIONAL COOPERATIVE HIGHWAY RESEARCH PROGRAM

NCHRP 1-45 VOC Models

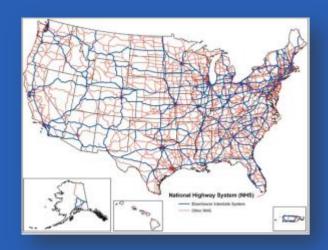
- Partial Costs Fuel Consumption ONLY
- Not included: Tire wear, repair & maintenance

Summary of Modeling

Analysis Method Delta MIRIAM f(MPD, IRI, V) 2% 1-45 VOC Models 0.38% @ 77°F / 55mph

2009 NHS

- 40% of All Traffic
- 75% of All Freight Traffic



Condition	Mileage of NHS	~Miles Traveled	Sustainability CO ₂ e ^(*)
Poor IRI > 170 in/mile	8%	11%	8% additional
Fair	66%	69%	Net 0%
Good IRI ≤ 95 in/mile	26%	20%	3% savings

(*) – compared to Glooptonite™ with MIRIAM

Simple Math

- If Fair is similar to Glooptonite[™], and
 - 11% miles traveled generates 6% additional, and
 - 20% of miles traveled generates 3% less...

Net: +11%(8%) - 20%(3%) < ZERO (-.3%)

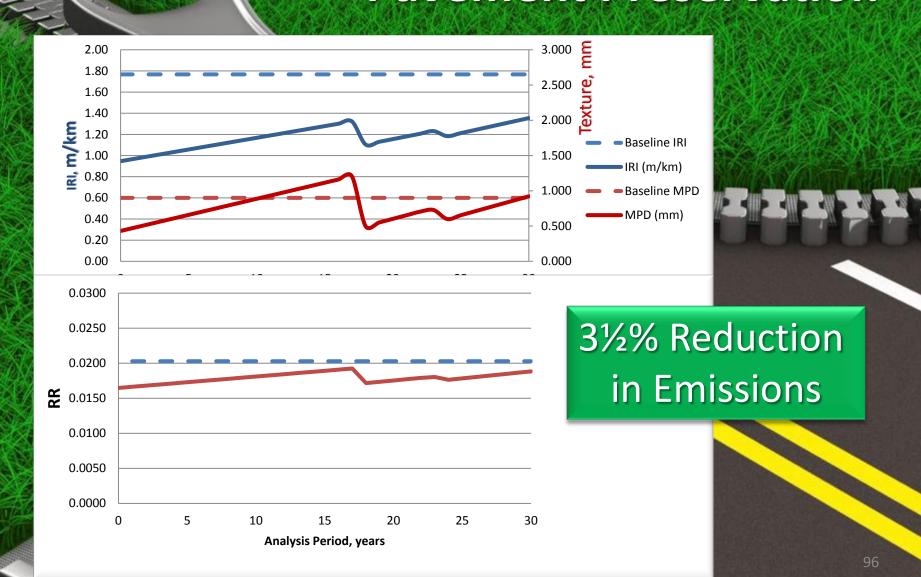
Poor

Good





Potentially Powerful Tool for assessing Pavement Preservation



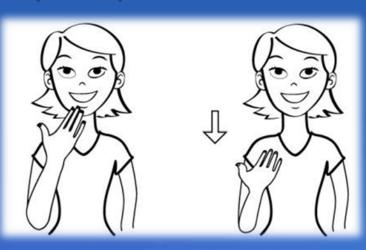
I WANT YOU FOR FEEDBACK!



Where are the greatest potentials, <u>within</u> <u>our control</u>, for reducing environmental impacts???

Special Thanks

- Bob "Mr. Smoothie" Orthmeyer (RC)
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